

Who: Brzezinski Racing Products Incorporated, N50W23001 Betker Drive, Pewaukee, WI 53072

What: Selling our successful line of Vortec cast iron cylinder head modifications, parts, procedures and Centroid 5 axis CNC machining center.

We have been modifying the factory Chevrolet cast iron Vortec heads for over 25 years. Vortec heads are used on all 602 Crate Engines, open engines for circle track and many other applications.

Once in a lifetime opportunity to purchase a 5 axis Centroid CNC machining center, programs to modify the popular Vortec heads, product line of 602 crate cylinder head components with a strong sales history and, most importantly, customers.

Note: This offering is intended for an engine / cylinder head shop that has all the necessary equipment to machine cylinder heads – a head shop, surfacer, cleaning shot blaster, cleaning equipment and the like - and wants to move into the CNC area. Or, a porting shop looking to expand into this area of the market.

The Vortec head category is our most popular head program with about \$300,000.00 in parts sales and labor charges each year.

What the purchase includes:

1. Our successful, innovative product line of 602 Crate Engine components with a track record of consistent sales and profits. Items included are our 602 Crate Engine Look-a-Like valve springs, retainers and valve locks, bottle cap parts, cryogenic treated stock springs for 602 Crate Engine, custom intake gaskets for open Vortec heads, 602 Crate Master camshafts and of course cylinder heads.
2. 5 Axis Centroid CNC machining center and tooling.
3. Our CNC “UnderCover Porting” programs for Chevrolet factory Vortec heads. These programs will modify all brand new and used Mexican factory Vortec heads – part number 1269128 - found on all 602 crate engines, used Non-Mexican ‘062 and ‘906 Vortec heads, new factory heads run on non-crate “open engines” and Engine Quest Vortec head, part number 350C.
4. Customer base.
5. Our informative Vortec Videos.
6. Our proprietary RST valve seat cutters.
7. List of vendors, part numbers and procedures. Essentially everything needed to modify Vortec cast iron heads exactly the way we have been doing them for 25 years.
8. Current inventory of 602 parts.
9. Up to 80 hours of training and support.
10. The Brzezinski name recognition, that sells itself.

Offering price is \$295,000.00. That is two-hundred ninety five thousand and 00/100.

Interested parties can contact Brzezinski Racing Products, Incorporated at 866-236-6300 or e-mail at info@castheads.com

